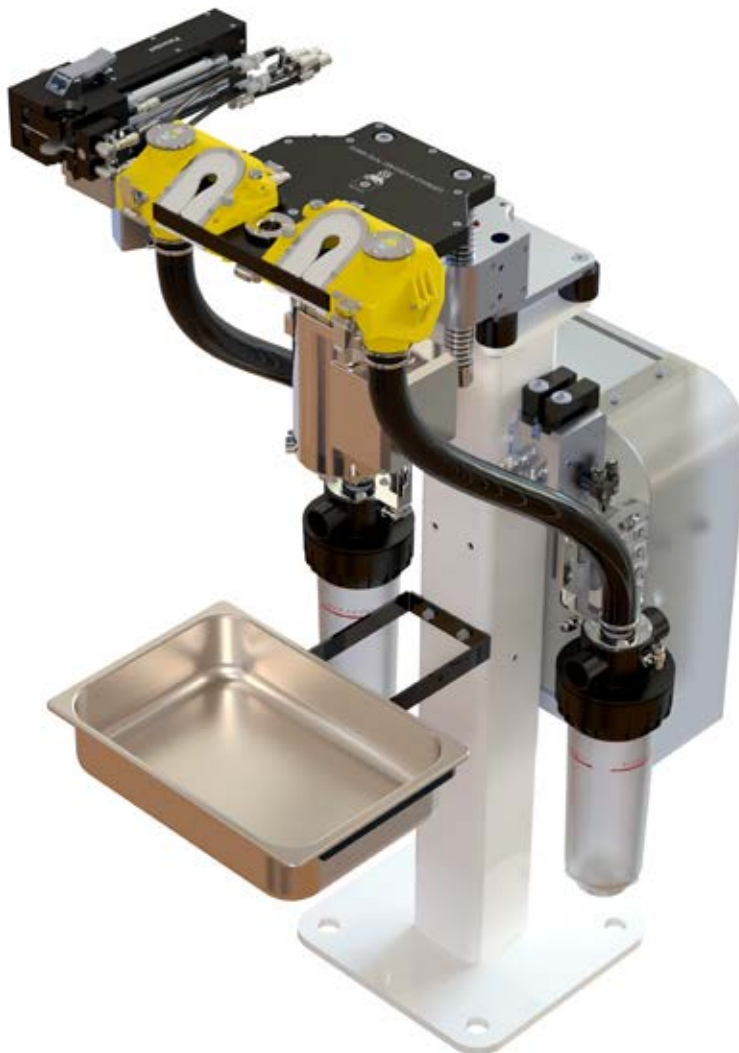


# Sigma dual tip dresser & changer

*Patented system*



## Features

Dual dresser + electrodes changer with electric engine for robotic welding

Compensation system

Very efficient chip suction with integrated Venturi system

Pneumatic electrodes magazine with high capacity

Container for collection of replaced electrodes

Electric box according to the desired standard

Change of the horizontal/vertical orientation without adding parts

## Technical data

Distance from the center of the gear to the end of the carter 339 mm

Height of the head 20 mm

Cutter rotational speed 265 rpm

Cutter rotation direction Clockwise

Releasing system Bidirectional

Steel application: releasing gear torque Max 60 Nm

Aluminium application: releasing gear torque Max 120 Nm

# Sigma series technical specifications

<i>Specifications</i>	<i>CEE South America Africa - India</i>	<i>China</i>	<i>USA</i>
Power	0,8 kW	0,8 kW	0,8 kW
Frequency	50/60	50	50/60
Power supply	Y 400-415 V Y 460-480 V } 50/60 Hz 2A	Y 400 VAC 50 Hz 2A	Y 400-415 V Y 460-480 V } 50/60 Hz 2A
Optional power supply	/	/	Δ 230-300 V 60 Hz 3.46A
Optional power supply	/	/	Δ 220-255 V 50 Hz 3.46A
Duty cycle	S3-7%	S3-7%	S3-7%
Certification	CE	CCC	AM-UL
Compressed air consumption	400 l/min	400 l/min	400 l/min
Compressed air supply	6 bar	6 bar	6 bar
IP protection level	55	55	55
Pipes and fittings	ISO	ISO	ISO
Solenoid valves	ISO	ISO	ISO